



INSTRUCTION MANUAL Detectors Incorporated Model D381 General Application Flame Detector







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1.0 Introduction

1.1 Product Description

The Detectors Inc. model **D381** is a new generation of general-purpose and medium range Multi-Spectrum 3IR + UV flame detector designed for detection of fires in multitude of indoor and outdoor applications. The Model **D381** senses the Ultraviolet radiation in UV spectrum and Infrared radiation in 3 discrete bands of IR in the range of 2-5 microns. The detector will respond to Hydrocarbon and non-Hydrocarbon based fires within 3 seconds.

The Model **D381** is a stand-alone flame detector in watertight NEMA 4 (IP67) and explosion-proof aluminum enclosure designed for Class I, Division 2 (Zone 2) installations. The detector offers multiple outputs including two fire alarm relays, 4-20 mA analog and RS485 ModBus RTU.

The detector can be used as a stand-alone device or can be interfaced with any approved fire alarm panel, control system, or PLC. The **D381** detector features an Automatic Self-Test for continuously monitoring its sensors and electronics. Additionally, the detector is equipped with *OptiRadar* feature that continuously checks the detector's optical path integrity and the window blockage by external objects. This feature will initiate a Fault signal if any object is blocking the viewing window within 1" of detector.









1.2 Specifications

1.2.1 General

Field-of-View: 90° Horizontal & Vertical Spectral Sensitivity: UV: 180-260 nanometers

IR: 2-5 microns (3 discrete bands)

Sensitivity Range: Low & High

Response Time: Alarm: 3-5 Seconds

Detection Range: 1' x 1' n-Heptane fire: 80 feet

1.2.2 Electrical

Operating Voltage: 24 VDC nominal (18-31), Regulated

Power Consumption: Standby: 60 mA @ 24 VDC

Alarm: 90 mA @ 24 VDC

Relays Outputs: Alarm & Auxiliary Relays:

SPDT—contacts rated 2A @ 24 VDC

De-Energized with N.O. contacts (power applied) Auxiliary relay settings: 0.3, 3, 10, 20 seconds Factory Default for Aux. relay: 3 seconds

Fault relay:

SPST – contact rated 2A @ 24 VDC

Energized with N.C. contact (power applied)

Analog Output: 0-20 mA Stepped - Source

Communication: RS485 ModBus

Visual Indications: **Green LED** – Normal Operation

Red LED - Alarm Amber LED - Fault

1.2.3 Environmental

Humidity Range: 5 to 95% relative humidity, non-Cond.

Temperature Range: -40° to $+185^{\circ}$ F (-40 to $+85^{\circ}$ C)

-55° to +185°F (-48.3° to + 85°C) with Heater Option

Enclosure Type: NEMA 4, IP67

1.2.4 Mechanical

Enclosure Material: Aluminum, powder coated Red

Weight: 2 lbs. (0.9 kg)

Conduit Entry (1) M25 (Various adapters available, see Configuration Guide)

Mounting: Swivel bracket—DA-002 – Order Separately





2.0 Installation

2.1 Detector Dimensions

The **D381** detector is supplied with powder coated Aluminum enclosure. The enclosure has (4) 7mm holes in the rear mounting flange (Figure 1) that can be used to mount the detector directly on a flat surface or onto the optional swivel mounting bracket that allows the detector adjustment in vertical and horizontal axis.

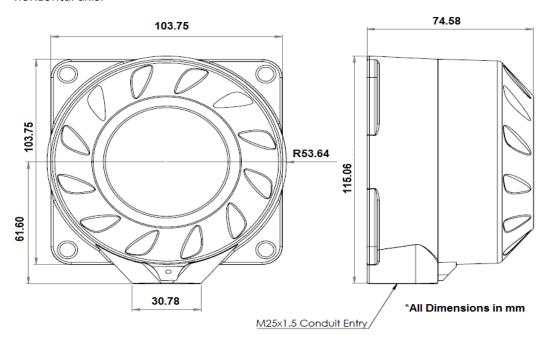


Figure 1 – Detector Dimensions

2.2 Mounting the Detector

- **2.2.1 Positioning -** The detector should be installed such that the center of the detector's field-of-view is aimed directly at the center of the area to be protected (hazard area). Detectors should be installed with no obstruction of the Field-of-View.
- **2.2.2 Using Swivel Mounting Bracket** This method will allow the detector to be adjusted in vertical and horizontal axis for optimum orientation. First, secure the Swivel Mount to the surface to be mounted. Next attach the detector onto the swivel mounting bracket using bolts supplied.
- **2.2.3 Direct Mounting.** The detector may also be mounted directly to a flat surface using the (4) 7 mm mounting holes on the rear mounting flange and secure it firmly with (4) steel screws.
- **2.2.4** Installation Tips: When installing the detectors, be aware of the following conditions:
 - a) Field-of-View of detectors should not be blocked by any objects for optimum performance.
 - b) The detector should be installed such that the center of the detector is aimed at the center of the area to be protected (hazard area). Detectors should be installed above the hazard area pointing downward at an angle between 35-55 degrees from horizontal with no





obstruction of the Field-of-View. Detector height generally should be approximately 1% to 2% times the height of tallest object in the hazard area. The height may vary depending on the application, indoor/outdoor installation and size of the hazard area. Detector should be easily accessible for maintenance.

- c) For indoor applications, the detectors should be installed so that there are no high intensity lights in the view of detectors. High intensity lights may diminish detector sensitivity.
- d) Detectors should be installed so that they are easily accessible for maintenance.

2.3 Detector Configuration

2.3.1 Unless specified otherwise, the **D381** detectors are shipped factory configured as described below:

Fire Alarm Relay: SPST, Normally De-Energized, N.O., Non-Latching Warning Relay SPST, Normally De-Energized, N.O., Non-Latching Fault Relay: SPST, Normally Energized, N.C., Non-Latching

4-20 mA Stepped Analog, Sourcing Communication ModBus RTU Protocol

- **2.3.2** All relays with standard factory configuration are "Non-Latching". If "Latching" mode is required, it must be specified when ordering. Please refer to Appendix "A" for other configuration options.
- **2.3.3** Maximum loop resistance for the analog output is 800 Ohms
- 2.3.4 The D381 Detector is also equipped with a standard RS485 ModBus communication protocol for interfacing with devices or controllers using the Modbus standard. The RS485 communication protocol is also useful in communicating with detector for viewing or downloading Event Logs and FireGraphs using a laptop and the LabVIEW programming software.

2.4 Detector Wiring

- **2.4.1** Detector should be wired in accordance with the National Electrical Code (NFPA 70) Division 2 hazardous (Classified) location wiring procedure in the United States or according to the local codes in other countries, observing the requirements for Electrical Safety.
- **2.4.2** Terminate each wire from the terminal strip on back of sensors to the Fire Alarm Panel, PLC, or Control System. Figure 3 shows the basic wiring configurations for the detector





Table 1 - D381 Detector Terminal Identification

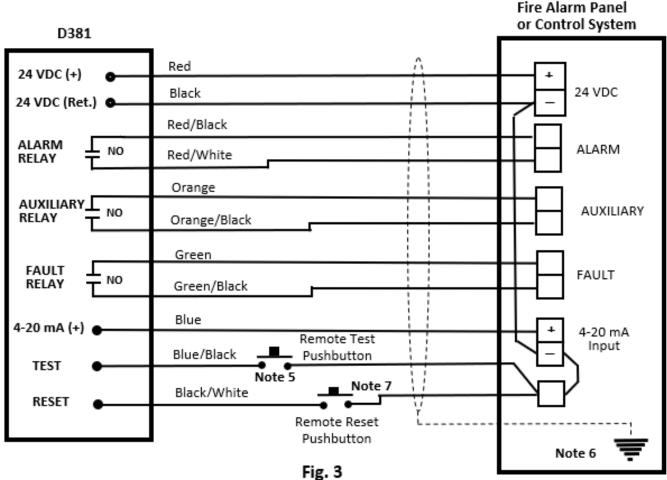
Terminal Number	Description
1	24 VDC (+)
2	24 VDC (Return)
3	Fault Relay N/C
4	Fault Relay Common
5	Fault Relay N/O
6	Alarm Relay N/C
7	Alarm Relay Common
8	Alarm Relay N/O
9	Auxiliary Relay N/C
10	Auxiliary Relay Common
11	Auxiliary Relay N/O
12	RS485/DATA/ModBus RTU (+)
13	RS485/Data/ModBus RTU (-)
14	Test
15	0-20 mA (+)
16	System Ground







2.5 Basic Wiring Schematics



Basic Detector Wiring

NOTES:

- Relay contacts shown above are with no power applied to detector.
- Power applied to detector and no ALARM: Fire Alarm and Auxiliary relays are normally De-Energized with N.O. Contacts. Both relays will energize and contacts close when detector in Alarm.
- Factory setting for the Auxiliary relay is 3 seconds.
- Power applied to detector and No FAULT: Fault relay will Energize and contact closes. When a fault is detected, Fault relay will De-Energize and relay contact will open. Fault relay will Energize automatically when Fault is removed.
- Connecting wire labeled "Test" to 24 VDC (Return) will initiate detector's automatic self-test feature. Detector will cycle through its self-test checking the sensors and activating the relays and verifying through-the-lens test.
- Cable shield must be connected to "Earth Ground" at one location only preferably at the panel.
- Connecting the terminal labeled "Reset" to 24 VDC (Return) will reset the detector to Normal Operation.
 A momentary switch may be installed in the Control Center for resetting detector.





3.0 Detector Sensors, LED Indicators and Conduit Entry Location









4.0 Operation & Start-Up

4.1 Detector Performance & Response

The **D381** is a Multi-Spectrum UV/IR/IR medium range flame detector optimized for use in variety of indoor/outdoor applications in Class I, Division 2 area installations the detector includes a highly sensitive UV sensor and 3 separate Quantum IR sensors tuned precisely to 3 separate bands of IR radiation in the electromagnetic spectrum for responding to various types of fires. The detector will respond to both Hydrocarbon and Non-Hydrocarbon within 3-5 seconds, the response time will depend on the size of the flame, type of fuel, and the distance from the flame.

4.2 **Detector Operation**

Once powered up, the **D381** detector will go through its self-diagnostics process and will be ready for operation after 10-12 seconds. During the self-diagnostic process, the Green, Amber, and Red LEDs will turn on sequentially indicating this process. During the self-diagnostics, the Microprocessor will check the status of UV and IR sensors, relays, various devices, and the self-test feature. Once the Microprocessor determines that all devices and functions have been tested and found to be within the specifications, it will then terminate the self-test diagnostics and will return the detector to normal operation. During the normal operation, the Green LED will be turn "ON" for 1 second and "OFF" for 1 second indicating that the detector is now ready to detect fires.

4.3 Detector Visual Status Indications

The **D381** detector has (3) bright LEDs for indicating the status of the detector:

Green LED Normal Operation
RED LED Alarm Condition
Amber LED Fault condition

4.3.1 Normal Operation:

During the normal operation and with no Alarm or Fault existing, the detector will turn the Green LED "ON" for 1 second and "OFF" for 1 second indicating normal status. Unless otherwise specified the detector will be shipped with the following standard factory output configuration with power applied:

Alarm relay Normally De-Energized, N.O. Contacts
Auxiliary relay Normally De-Energized, N.O. Contacts
Fault relay Normally Energized, N.C. Contacts
Analog output 4.0 +/- 0.2 mA - Normal operation

Relay modes Non-Latching





4.3.2 Alarm Condition:

When the **D381** detector is exposed to fires and declares an Alarm, the following conditions will occur (with standard factory configurations):

Red Alarm LED Will turn "ON" steady

Green LED Will continue flashing "ON" and "OFF"

Alarm relay Will be activated Auxiliary relay Will be activated

Fault relay Will remain unchanged

Analog output 20.0 +/- 0.2 mA

ModBus output Will declare "Alarm" command

Please note that the Red Alarm LED will remain "ON" and the Alarm relay will remain Energized as long the fire is present. Once the fire has been extinguished the detector status will be as follows:

- a) **Non-Latching Alarm Relay mode:** The detector will automatically reset itself by De-Energizing the Alarm and Auxiliary Relays, turning off the Red LED, switching the analog output to 4 mA and removing the Alarm command from ModBus output
- b) Latching Alarm Relay mode: The detector status will remain unchanged with Alarm and Auxiliary relays still Energized and the Red Alarm LED remaining "ON" until the detector is reset by recycling the 24 VDC power to detector momentarily. The detector should now return to Normal operation.

4.3.3 Fault Condition:

A Fault may occur if one or more of the following conditions exist (with standard factory configurations):

Faulty UV or IR Sensor

Faulty Microprocessor

Faulty Relay

Low input power (less than 19 VDC)

High input power (higher than 34 VDC)

High temperature

Dirty viewing window

Blockage of detector's window

During detector Fault the following conditions will occur (with standard factory configurations):

Amber LED Will turn "ON" steady

Green LED Will continue flashing "ON" and "OFF"
Fault relay Will be De-Energized (deactivated)
Analog output 2.0 +/_ 0.2 mA – Dirty Window
Analog output 0.3 – 0.9 mA – Other Faults
ModBus output Will declare "Fault" Command





- a) **Non-Latching Fault Relay mode:** When the Fault has been cleared, the detector will automatically reset itself by turning off the Amber LED and Energizing the Fault relay.
- b) Latching Fault Relay mode: The detector status will remain unchanged with Fault relay still De-Energized and the Amber Fault LED remaining "ON" until the detector is reset by recycling the 24 VDC power to detector momentarily.

4.3.4 Detector Automatic Self-Test:

The **D381** detector is programmed to perform an automatic diagnostic self-test periodically (factory default is every 5 minutes). During the automatic Self-Test, the detector will turn on both Amber LEDs flashing for several seconds indicating the self-test process. During the self-test process, the detector will turn on its internal UV and IR test sources momentarily which will be reflected from the Sapphire window back into the UV and IR sensors for analysis. Following the automatic Self-Test, the detector will return to Normal Operation if no Fault was detected.

4.3.5 Detector Optical Path Test:

The detector also monitors the cleanliness of its viewing window and blockage of its viewing window every second using the **OptiRadar** feature. If the contamination of the window exceeds the preset threshold, the detector will declare a Fault. The detector also monitors the blockage of the window by external objects. If an object is placed within 1" of detector's window, the detector will turn on its Amber light flashing for 60 seconds; and if the blockage is not removed after 60 seconds, the detector will declare a Fault by changing the flashing Amber light to steady on.

5.0 Maintenance

5.1 Inspection and Cleaning

Once the detector has been installed and powered up, it should provide maintenance free performance for years. The following is a simple guideline for keeping the detector working and trouble free:

- **5.1.1** The **D381** detector requires no field calibration or adjustment.
- **5.1.2** The detector and the viewing window should be kept clean from dirt, dust, oil and other contaminants at all times. Disconnect power before cleaning the detector's window. To remove dirt and dust use soft cotton and soapy water and rinse the window with clean water. A soft cloth and IPA (Isopropyl Alcohol) can be used to remove oil and other residues from the window.

5.2 Detector Testing Procedure

5.2.1 Periodic Testing: The detector should be functionally tested end-to-end annually or as required by local codes or authorities having jurisdiction. Prior to testing the system, all detector outputs to Fire Alarm Panel or extinguishing systems should be disabled or disconnected. The functional test should be performed by qualified personnel being familiar with the system.





5.2.2 Manual Test: In addition to the continuous Automatic Self-Test, the **D381** detectors can be tested manually on a periodic basis. Referring to Fig. 3, Detector Wiring Schematic, the manual test can be initiated by momentarily connecting wire Blue/Black (Test) to 24 VDC (return) of power supply. To facilitate the manual test, A momentary pushbutton switch can be installed and located at the Fire Alarm panel or Control Center.

6.0 D381 Detector Response Characteristics

6.1 Performance Testing

The D381 detector, like any other flame detectors, will respond to various types of fires differently both in time and distance. For this reason, the Factory Mutual (FM) baseline performance testing is performed for all flame detectors using 1ft. x 1ft. n-Heptane pan fire for fuel fires and 30"-36" high plume fire for gas flames. This procedure would allow the end-users a means of comparing the flame detectors of various manufacturers for response time and sensitivity. Below is the response characteristic of the D381 detector as tested and witnessed by FM:

Table 2 – D381 Detector Response @ High Sensitivity - Indoor

Fuel Type	Flame Size	Distance (ft / m)	Response Seconds (Average)
	le		` ,
n-Heptane	2" Dia.	11.75 / 3.6	3.2
n-Heptane	12" x 12"	80 / 24.4	5.4
IPA	12" x 12"	80 / 24.4	4.2
JP4	12" x 12"	40 / 12.2	5.7
Hydrogen	36" plume	60 / 18.3	4.7

6.2 Immunity to False Alarm Sources

Detector D381 is highly immune to many false alarm sources tested. Below tables are samples of False Alarm Immunity to various sources and the detector response time in the presence of false alarm sources:

Table 3 – D381 Detector False Alarm Immunity @ High Sensitivity

False Alarm Source	Distance Unmodulated		Modulate
Sunlight	-	No Response	No Response
Incandescent Lamp – 60W	3ft / 0.91m	No Response	No Response
Infrared Heater – 1500W	3ft / 0.91m	No Response	No Response
Sodium Vapor Lamp – 150W	3ft / 0.91m	No Response	No Response
Florescent Lamp – 22W	3ft / 0.91m	No Response	No Response
Halogen Lamp – 500W	3ft / 0.91m	No Response	No Response
Mag Flashlight	3ft / 0.91m	No Response	No Response
Heater – 6kW	3ft / 0.91m	No Response	No Response
Arc Welding	30ft / 9.1	No Response	No Response





Table 4 – D381 Detector Response in the Presence of False Alarm Source

False Alarm Source	Fire Size and Fuel	Distance (ft./m)	Unmodulated Response Time	Modulate Response Time
			Seconds (Ave.)	Seconds (Ave.)
Sunlight	12"x 12" n-Heptane	80/24.4	5.7	2.5
Incandescent Lamp – 60W	2" Dia. n-Heptane	9.75/2.97	2.7	3.3
Infrared Heater – 1500W	2" Dia. n-Heptane	9.75/2.97	2.5	2.3
Sodium Vapor Lamp	2" Dia. n-Heptane	9.75/2.97	3.9	1.6
Florescent Lamp	2" Dia. n-Heptane	9.75/2.97	3.8	3.0
Halogen Lamp – 500W	2" Dia. n-Heptane	9.75/2.97	3.5	7.3
Mag Flashlight	2" Dia. n-Heptane	9.75/2.97	2.8	2.9
Heater – 6kW	2" Dia. n-Heptane	9.75/2.97	2.9	2.8
Arc Welding	2" Dia. n-Heptane	30 9.1	10.0	10.4

7.0 Troubleshooting

This Device is self-contained and does 100% self-diagnostics testing every 5 minutes. I can only provide troubleshooting suggestions regarding the Flame Detector portion of the system.

Below are typical Troubleshooting steps I have put together for the conditions that the device could be in. I only see three different states of operation for this device, Fault, Alarm, and Normal Operation. I hope this is helpful information. You are welcome to call me with any specific questions you may have that are not covered here, we can also set up a zoom meeting as well.

Fault Condition:

Condition 1:

Device Internal Fault, Over Voltage, Over Temperature, or Failed Components

Output

<1 mA = General Fault
Solid Yellow LED
Open Fault Relay
RS485 Communication Fault
Event Log Entry in device internal Memory

Trouble Shooting Steps:

Step 1: Reset/Cycle Power to the device

Step 2: Verify Connections

Step 3: Call the Factory

Condition 2:

Dirty Window

MAN-D381-0001





Output

Blinking Yellow LED for 1 Minute, if Maintained for 1 continuous minute the LED will turn solid and the outputs will change state

2mA = Opti-Radar Fault

Solid Yellow LED

Open Fault Relay

RS 485 Communication Fault

Event Log Entry in device internal Memory

Trouble Shooting Steps:

Step 1: Clean the Window

Step 2: Reset/Cycle Power to the device

Step 3: Call the factory

Alarm Condition:

Condition 1:

Alarm to a fire

Output

Solid red LED

20mA = Alarm State

Closed Alarm and Auxiliary Relays

RS 485 Communication Alarm

Event Log Entry in device internal Memory

Troubleshooting Steps:

Step 1: When threat cleared rest power if the device is in Latching mode, if in unlatching the device will rest when the threat is removed.

Condition 2:

Fast response to a flash fire - Blinking Red LED

<u>Output</u>

Blinking red LED

20mA = Alarm State

Closed Auxiliary Relay, Open Alarm Relay

RS 485 Communication Alarm

Event Log Entry in device internal Memory





Troubleshooting Steps:

Step 1: When threat cleared rest power if the device is in Latching mode, if in unlatching the device will rest when the threat is removed.

Condition 3:

Alarm to a false Source

Output

Blinking red LED or Solid red LED

20mA = Alarm State

Closed Auxiliary Relay, Open Alarm Relay or Both Relays will be closed

RS 485 Communication Alarm

Event Log Entry in device internal Memory

Troubleshooting Steps:

Step 1: Very there is no potential for there to be a fire threat

Step 2: Reset/Cycle Power to the device, if False Alarm condition continues

Step 3: Verify all grounding connection in the powder application are terminated correctly

Step 4: Verify all wire termination in the device are correct.

Step 5: Call the factory

Normal Operation:

Condition 1

Normal Operation

Output

Blinking Green LED

4mA = Normal Operation

Closed Fault Relay Open Alarm and Auxiliary Relays

RS 485 Communication Normal Operation

Event Log Entry stamping the device on time and date

Condition 2

Normal Operation Self Diagnostic every 5 minutes

Output

Blinking Green LED, flashing amber incandescent Lamps to test the sensors

4mA = Normal Operation

Closed Fault Relay Open Alarm and Auxiliary Relays

RS 485 Communication Normal Operation

Event Log Entry only if there is a failure.

Special Condition: If an internal failure is observed by the device the units will retest itself every 1 minute for 5 consecutive minutes. If the fault is still observed the units will declare a fault.





- 8.0 Event Log & FireGraph (to be added later)
- 9.0 Accessories (to be added later)

10.0 Product Support

10.1 Technical Support and Customer Support

For Technical and Customer Support and questions concerning the detectors or applications, please contact:



DTech@detectorsinc.com



PHONE

+1-714-982-5350



ADDRESS

Detectors Incorporated 1800 E. Miraloma Ave., SUITE "A" Placentia, CA 92870, USA

11.0 Warranty

Detectors Incorporated warrants the products manufactured and supplied by Detectors Incorporated against defects in materials and workmanship under normal use and service for a period of five (5) years from the date of shipment. Detectors Incorporated at its sole discretion will repair or replace at no charge any products found to be defective during the warranty period. The defective product must be shipped transportation paid to Detectors Incorporated or Distributor/Representative where the products was purchased. This express limited warranty is extended by Detectors Incorporated to the original purchaser only and is not assignable or transferable to any other party.

This warranty does not cover the following:

- 1. Damage incurred in transit.
- 2. Defects or damage from misuse, accident, "Act of God", or neglect.





- 3. Defects or damage from improper installation, lack of maintenance, improper testing and operation.
- 4. Defects or damage caused by alterations, unauthorized dis-assemblies, repairs or modifications.
- 5. Damages caused by applying high voltage, electrical power surge or faulty power supplies.
- 6. Transportation charges to and from repair facility.
- 7. Illegal or unauthorized alterations of the firmware/software in the product.

This is the complete warranty for the products manufactured by Detectors Incorporated. Except for the warranty expressed above, Detectors Incorporated disclaims all other warranties express or implied with regards to its products sold. Detectors Incorporated sole liability under this warranty is limited only to repair or replacement of the products and shall not include any liability for consequential or other damages arising from the use of the product.





APPENDIX "A"

D381 - a b c d - e f g

Detectors Model ←

D381: 3IR + UV Detector - Aluminum Housing

Output Options ←

- 1 3 Relays, 0-20mA, Modbus, No Heater (Additional Cost Applies)
- 2 3 Relays, 0-20mA, Modbus, Heater (Additional Cost Applies)
- 3 3 Relays, Modbus, No Heater (Basic Version) (Factory Standard)
- 4 3 Relays, Modbus, with heater (Basic Version, (Additional Heater Cost Applies)

Fire Relay Configuration ←

- 1 Normally De-Energized Non-Latching (Factory Standard)
- 2 Normally De-Energized Latching
- 3 Normally Energized Non-Latching
- 4 Normally Energized Latching

Auxiliary Relay Setting ____

- A 0.3 Seconds Early Warning
- B Redundant Alarm (Factory Standard)
- C 10 Second Verify
- D 20 Seconds Verify

Fault Relay Configuration ←

- 1 Normally Energized Non-Latching (Factory Standard)
- 2 Normally Energized Latching

Enclosure/Conduit Entries ←

A – Aluminum, (1) x M25 (Factory Standard)

Cable Gland Option

- 1 No Gland, M25 female thread built into the bottom of the detector (Factory Standard)
- 2 M25 x M16 Reducer Brass No Gland
- 4 M25 x M16 Reducer M16 Plastic Cable Gland Weatherproof
- 5 M25 x ¾" Aluminum Conduit Adapter

Sensitivity

- 1 80 Feet FOV 90 Degrees (Factory Standard) FM Tested to this Distance
- 2 150 Feet FOV 90 Degrees Tested by Detectors Incorporated to this Distance
- 3 200 Feet FOV 60 Degrees Tested by Detectors Incorporated to this Distance

Factory Default Configuration: D381 – 3 1 B 1 – A 5 1





APPENDIX "B"